

Synergy Series  
Window & Door Systems  
Custom Fit for Life!

 Quality Windows



Home Solutions  
Home Improvements Custom Fit for Life

Not All Vinyl Windows Are The Same!

## Why VPI Quality Windows?



# Quality Windows

*Design, Technology and Value*

## Standard Features on the Synergy Window System

VPI sets the standard with the most advanced vinyl replacement windows available today, combining the latest features with outstanding performance and value. VPI offers you more features than any other vinyl window available today.



- 1 Heavy vinyl construction for strength and durability
- 2 Inside glazing gives protection and a clean sightline
- 3 Cam action locking system
- 4 Full interlocking, airtight meeting rails
- 5 Attractive beveled frame profile and detailed finish
- 6 Smooth operating stainless steel balance system
- 7 Single and double hung windows feature tilting sashes for easy cleaning
- 8 Stainless steel rollers for smooth operation
- 9 Window screens designed with easy pull rail
- 10 Insulpac foam-filled frames for superior insulation\*
- 11 Micragard Anti-microbial treated weather stripping
- 12 Full length, metal reinforced meeting rail
- 13 Weep hole covers prevent air infiltration and block insects
- 14 Enhanced View™ screens\*
- 15 Super Edge™ Series of Glazing
  - UVSelf Cleaning Glass™ for less maintenance
  - Protective film ensuring clean glass on delivery\*
  - Super Edge™ Tri-Seal Spacer System
- 16 SAL (Singular Action Lock)\*

\* Optional Features

Not All Vinyl Windows Are Created Equal!

---

## The Synergy Window System



Horizontal Slider



Half Round



Casement



Awning



Single Hung



Double Hung



Combination Window



Narrowline Patio Door



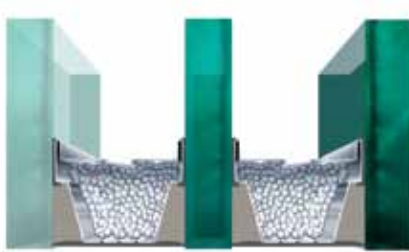
Bellevue French Patio Door

The possibilities of styles are endless

# Super Edge™ Series of Glazing

From Energy Star™ to R-5 performance, VPI offers glass packages designed for your home's environment.

## SYNERGY SUPREME TP SERIES



U Value Range 0.20 - 0.24

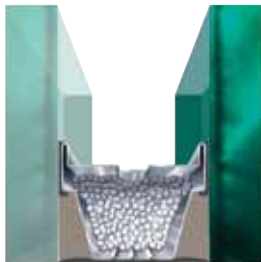
### Designed Performance Triple Pane Insulated Glass Units

- Optimized performance based on your home's location.
- Super Edge Tri-Seal Spacer System
- Superior energy efficiency
- Insul-Pac foam filled frames
- UVSelf Cleaning Glass™ (Neat)
- Enhanced View screens
- Protective film on both sides of glass (Preserve)



DESIGNED PERFORMANCE GLASS

## SYNERGY PREMIUM SERIES



U Value Range 0.27 - 0.30

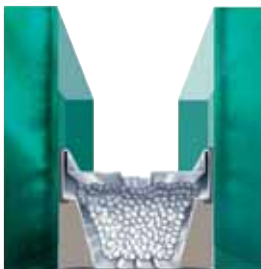
### Ultimate Performance Triple Silver LowE Glass Units

- Maximum year-round comfort and energy savings
- Super Edge Tri-Seal Spacer System
- Insul-Pac foam filled frames
- UVSelf Cleaning Glass™ (Neat)
- Enhanced View screens
- Protective film both sides of glass (Preserve)
- Double cam locks



ULTIMATE PERFORMANCE GLASS

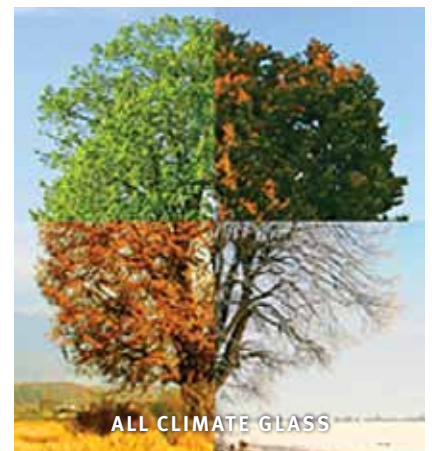
## SYNERGY SERIES



U Value Range 0.27 - 0.30

### All Climate Double Silver LowE Glass Units

- All Climate Double Silver LowE Glass Units
- Provides excellent insulating capabilities in cooler weather
- Reduces solar heat gain in the summer
- Super Edge Tri-Seal Spacer System
- Transmits more natural light for free energy in the winter
- Optional upgrade to Triple Silver



ALL CLIMATE GLASS

\* Optional Features

# Window Options with New Technology



Ordinary Glass

UVSelf Cleaning Glass™

## UVSelf Cleaning Glass™

UVSelf Cleaning Glass™ reacts with the sun's UV rays to break down organic matter. When sprayed with a garden hose, dirt is simply washed away. Less maintenance translates to more time doing things you enjoy!



## Protective Film

Window protection from our place to yours. VPI's protective film can be applied to one or both sides of your window glass. It protects the glass, and when peeled off your new glass is as clean as can be.



## Enhanced View Screens™

The ultra-fine fiber used in our Enhanced View Screens™ significantly increases airflow so breezes can freshen your home. The smaller weave blocks less of the view, allows in more natural light, and provides better insect protection.

## Backed by Our Limited Transferable Lifetime Warranty

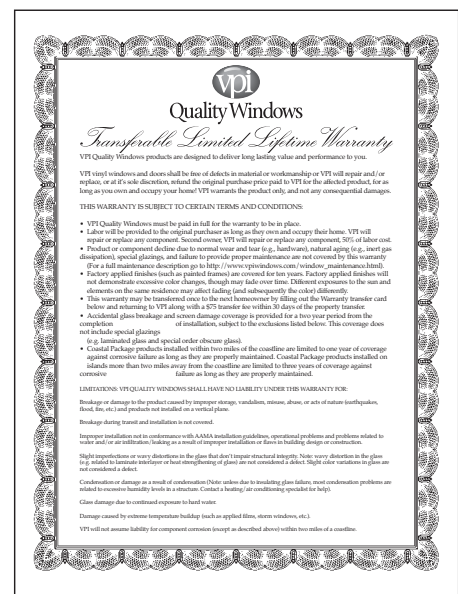
VPI Quality Windows are guaranteed as long as you own your home. The warranty is transferable to the next homeowner if you sell your home. For details, ask your dealer for a warranty brochure.

We at VPI provide high performing, energy efficient windows that enhance the comfort and beauty of your home. Every window and door fabricated in our state of the art manufacturing facility is crafted to the highest quality standards. We stand behind our products, and are committed to your continued satisfaction. Our VPI service technicians are local and available for service after the sale.

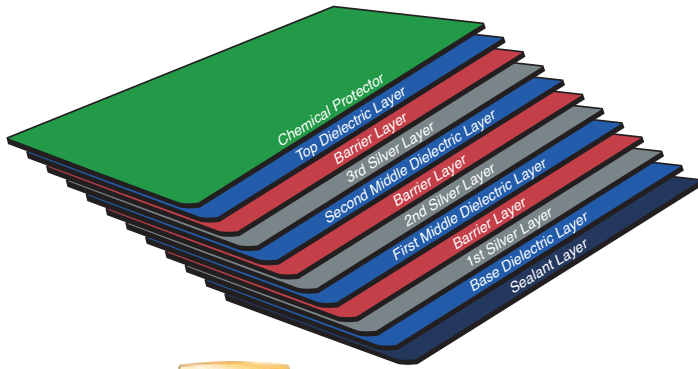
Thank you for choosing VPI Quality Windows.

*Burke R. Blevins*

Burke Blevins  
President, VPI Quality Windows



# The Latest in Glass Technology



**LoE<sup>3</sup>-366<sup>®</sup>**  
Twelve Layer Patented Formula

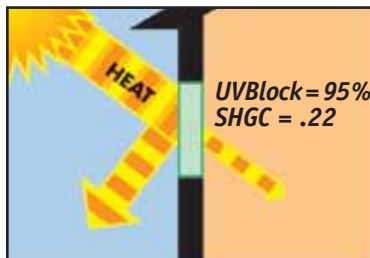
**CARDINAL IG**



AUTHORIZED CONTRACTOR



Keeps heat out in Summer



Keeps furnace heat in during Winter



*\*With Cardinal 366 Triple Silver*

## Glossary of high performance glazing terms

**U-Value:** The rate of heat flow through a glazing system; the lower the value, the better the insulating quality

**UV Block:** Measures the amount of damaging ultraviolet light that is blocked from being transmitted through the glass

**Solar Heat Gain Coefficient:** The amount of direct solar radiation that enters through the glass into the home as heat. The smaller the number, the better the glazing is at preventing solar heat gain

## About Synergy Premium Window & Patio Door Systems

VPI Home Solutions is the exclusive distributor of VPI Quality Windows based in Spokane, Wa. We are a full service home improvement general contractor. VPI is also an EPA certified, lead safe company. Our goal is to offer discerning consumers the latest in technology and quality. VPI is committed to making it a delightful experience for homeowners looking to improve their home. Whether it be our vinyl windows, James Hardie Fiber Cement siding, or Provia entry doors, thanks for considering or selecting VPI Home Solutions.

## Installation and Service

At VPI Home Solutions, it is our commitment to provide our customers with outstanding service and quality products installed at a fair price. We achieve this by having our very own factory-trained installation team and a service department that is committed to our company's motto "Custom Fit for Life." What this means to you is that you are working with a dedicated, family owned company with an undivided responsibility to make sure that your job is done right.



**Showroom Location:**  
2901 N. Argonne  
Spokane, WA 99212  
**509.892.6460**  
www.vpihomesolutions.com